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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **LOCTITE WS 200 SN62T3V RU known as MULTICORE SN62 WS200 T3 V 700gS**
IDH number: 1354222
Product type: Solder Paste
Item number: M00729
Restriction of Use: None identified
Region: United States
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.
SUSPECTED OF CAUSING CANCER.
MAY DAMAGE FERTILITY OR THE UNBORN CHILD.
CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
CARCINOGENICITY	2
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

PICTOGRAM(S)

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves. Use personal protective equipment as required.

Response: IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tin	7440-31-5	30 - 60
Lead	7439-92-1	30 - 60
Silver	7440-22-4	1 - 5
Diethylene glycol monobutyl ether	112-34-5	1 - 5
1,2,5,6,9,10-Hexabromocyclodecane	3194-55-6	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention. If not breathing, give artificial respiration.

Skin contact: Remove contaminated clothing and footwear. Wash affected area immediately with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.

Hazardous combustion products: High temperatures may produce heavy metal dust, fumes or vapours. The flux medium will give rise to irritating fumes. Oxides of Metals in Section 2. Oxides of carbon. Formaldehyde

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Use only in well-ventilated areas. Wear suitable protective clothing, gloves and eye/face protection. Avoid contact with eyes, skin and clothing. When using do not eat, drink or smoke. Wash thoroughly after handling.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tin	2 mg/m3 TWA	2 mg/m3 PEL (as Sn)	None	None
Lead	0.05 mg/m3 TWA (as Pb)	0.05 mg/m3 TWA 0.03 mg/m3 OSHA_ACT	None	None
Silver	0.1 mg/m3 TWA Dust and fume.	0.01 mg/m3 PEL (as Ag)	None	None
Diethylene glycol monobutyl ether	10 ppm TWA Inhalable fraction and vapor.	None	None	50 ppm TWA 75 ppm STEL
1,2,5,6,9,10-Hexabromocyclodecane	None	None	None	None

Engineering controls: Use adequate ventilation to remove molten vapors or fumes.

Respiratory protection: Use an organic vapor respirator for concentrations exceeding the Occupational Exposure Limit.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Disposable rubber or plastic gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste, Liquid
Color: Gray
Odor: Mild
Odor threshold: Not available.
pH: Not available.
Vapor pressure: Not available.
Boiling point/range: > 60 °C (> 140°F) (1,013 hPa)
Melting point/ range: 179 °C (354.2 °F)
Specific gravity: 4.96
Vapor density: Not available.
Flash point: > 114 °C (> 237.2 °F) ; Estimated
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: Not available.
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.
VOC content: < 5 g/l
Viscosity: Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of Metals in Section 2. Formaldehyde

Incompatible materials: Strong oxidizing agents. Acids and bases.

Reactivity: Not available.

Conditions to avoid: Avoid contact with acids and oxidizing agents. Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of mist or spray may be harmful. Vapor overexposure may cause drowsiness. Dizziness. Excessive exposure to tin fumes or dust may cause Stannosis, a chronic respiratory disease resulting in reduced lung capacity and benign tumors. Lead is a cumulative poison and continuous exposure to small amounts over time can raise the body's content to toxic levels. Excessive inhalation of fumes from many metals can produce an acute reaction known as "metal fume fever". Symptoms consist of chills and fever (very similar to and easily confused with flu symptoms) which come on a few hours after large exposures.

Skin contact: Causes skin irritation.

Eye contact: Causes serious eye irritation.

Ingestion: May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tin	None	Gastrointestinal, Irritant, Kidney, Liver, Lung, Nervous System
Lead	None	Behavioral, Blood, Developmental, Eyes, Gastrointestinal, Kidney, Liver, Muscle, Nervous System, Reproductive, Skin, Some evidence of carcinogenicity, Thyroid
Silver	Oral LD50 (RAT) = > 5,000 mg/kg Dermal LD50 (RAT) = > 2,000 mg/kg	Allergen, Eyes, Irritant, Respiratory, Skin
Diethylene glycol monobutyl ether	Oral LD50 (RABBIT) = 2,200 mg/kg Oral LD50 (RAT) = 4,500 mg/kg Oral LD50 (RAT) = 5,660 mg/kg Oral LD50 (RAT) = 7,292 mg/kg Oral LD50 (RAT) = 6,600 mg/kg Oral LD50 (RAT) = 6,560 mg/kg Dermal LD50 (RABBIT) = 2,700 mg/kg Dermal LD50 (RABBIT) = 4,120 mg/kg	Blood, Central nervous system, Irritant, Kidney
1,2,5,6,9,10-Hexabromocyclodecane	Oral LD50 (RAT) = > 10,000 mg/kg	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tin	No	No	No
Lead	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Silver	No	No	No
Diethylene glycol monobutyl ether	No	No	No
1,2,5,6,9,10-Hexabromocyclodecane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D008: Lead D011. Silver.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (1,2,5,6,9,10-Hexabromocyclodecane)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,2,5,6,9,10-Hexabromocyclodecane)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: 1,2,5,6,9,10-Hexabromocyclodecane

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Lead (CAS# 7439-92-1). Silver (CAS# 7440-22-4). Diethylene glycol monobutyl ether (CAS# 112-34-5).
CERCLA Reportable quantity: Lead (CAS# 7439-92-1) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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